



(REVIEW ARTICLE)



Review of damages prediction in a composite material at low velocity impact

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Publication history: Received on 29 October 2019; revised on 29 November 2019; accepted on 05 December 2019

Article DOI: <https://doi.org/10.30574/gjeta.2019.1.1.0007>

Abstract

The numerical prediction of composite material damages remains a strong tool that develops day by day. Several numerical models have been developed in the literature for simulating the progressive damage. In this paper the most used low velocity impacts numerical methods available in the literature are reviewed. First the various damage mechanisms of laminated composite materials are described. Then, different damages modelling are presented, from the onset to the final rupture. Finally, some results of the finite element model (FEM) are reported.

Keywords: Analytical prediction; Composite material; Low velocity impact; FEM; Damage mechanisms

1. Introduction

Over the past decades, composite materials have been used in many industrial applications such as the aerospace, automobile and naval applications, etc. This material, are well known for their interesting characteristics, like their high strength and stiffness to weight ratios, good fatigue performance, important vibration damping and excellent corrosion resistance. For all this reason, the aeronautical engineering goes to replace metallic materials by composites in order to save energy. Metallic materials and their associated plasticity is a well-researched area for many years. Yet, many things have to be learnt about composite behavior where the damage prediction remains very difficult [1].

Unfortunately, during a manufacturing (M. Hassan and al. [2] review the manufacturing defects in aircraft composite structure in their work) operation or use, the composite could be significantly damaged, due to their complexity structure. So, a variety of the failure modes and damages are likely occurring in the lifetime of composite materials compared with the metallic materials. Furthermore, the damage developed internally of the composite structure can drastically reduce his performance. Among this damage, the low-velocity impact is the one of the most critical damage in laminated composite structures, it represents around about 80% in service damages [3]. It can reduce strength and stiffness significantly without any visible damage at the surface [4, 5]. Thus, it is important to study the low velocity impact behavior to understand the progressive damage may produce in composite laminate structures.

Therefore, it is essential to inspect this component during their life in order to assess the presence of defects, also to characterize them. To this effect, numerous non-destructive techniques (NDT) are available such as ultrasound [6, 7], active thermography [8], x-ray radiography [9], shearography and acoustic emission [10]. They represent a good solution to investigate the composite components without damaging them. As well as, the inspection of components can be used during production, either during use or as part of maintenance. On the other hand, the numerical prediction of the residual resistance after impact is considered one of the most efficient tools to predict in a realistic way the effect of an impact and to be able to predict the damage of the structures, then their residual behavior. Hence, the numerical prediction after impact will make it possible to reduce the masses and to avoid expensive tests.

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Several numbers of predictive methods have been proposed in the literature to model the onset and the propagation of different modes of damage in composite materials [11, 12]. The finite element model (FEM) represents the preferred methods by researchers, in order to study the impact damage issues of composite laminates. It is a desirable approach to accurately predict and in a relatively short time the complex internal damage pattern, which can be formed in composite laminates. Indeed, different commercial finite element codes have been used for impact behavior simulation in recent years such as ABAQUS/EXPLICIT [13], LS-DYNA [14] among others.

The scope of this paper is to review the numerical prediction of damage in composite structures using the FEM. Starting by study of defects may appear in the composite material as well as the causes of their appearance. The impact damage at low velocity represents the main cause of the creation of the damages in this structure. So, it will be the main focus of this work. For this reason, it's important to understand his damage mechanisms, in the aim to model the damage development of composite laminates in the design.

2. Defects of composite materials

Structures based on composite as any material are subjected to various mechanisms degrading their mechanical performance. This section is intended to describe the various mechanisms of damage to laminated composites.

The damage behavior in stratified composite materials can be divided into two types: intra-laminar and inter-laminar damage. Intra-laminar damage consists of fibre and matrix damage, while inter-laminar damage is mainly contributed by delamination.

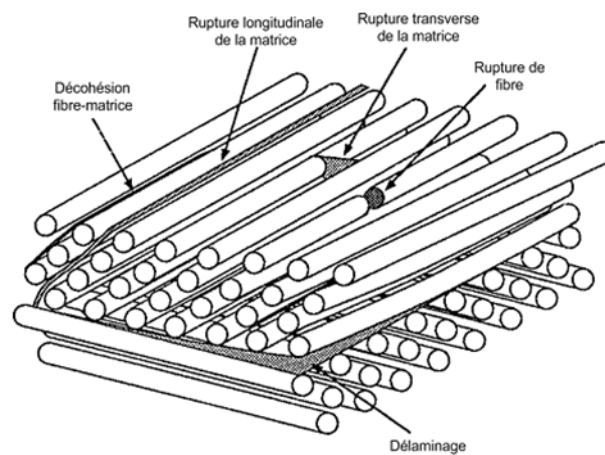


Figure 1 Mechanisms of rupture observed in composite laminates [15].

The mechanisms of damage of the composite material originate on the microscopic scale (micro-cracking of the matrix, appearance of micro-voids) and lead to macroscopic mechanisms (delamination, macro-matrix cracks, fibre-matrix decohesion, fibre breakage).

The degradation scenario for unidirectional layered laminate composites is described below:

-At the micro level: Matrix micro-cracking and fibre/matrix decohesion appears (indicated in yellow in Figure 2, step 1).

-At the meso level: Fusion of these micro-damages leading to the occurrence of damage to the fold scale in the form of cracks parallel to the fibres. This intra-laminar damage can lead to micro-delaminations between folds due to the concentration of transverse crack points (step 2-3).

-At the macro level: Rupture of the fibres leading to the ruin of the composite (step 4).

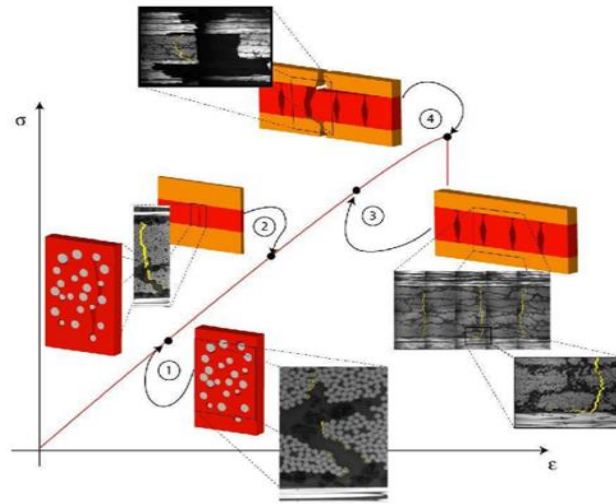


Figure 2 Damage scenario during loading of a laminate composite [16].

The development of these mechanisms of damage depends on the nature of the materials and also of the mechanical stresses imposed.

These different modes of damages are created by various causes such as: impact and fatigue, which represent the main causes meeting in the composite structures.

2.1. Impact

The composite material is likely to be subject to the many impacts in their life time. For this reason, several studies have been focused on the investigation of the impact and their consequence on composite materials. So, in this part we try to understand the impact behavior.

The impact is generally classified by their velocity in different categories: low, moderate, high and very high velocity [17].

Table 1 Description of the different impact categories identified in the literature. [18]

Category	Velocity (m/s)	Mass (g)	Impact energy (J)	Application domain	Test bench used
Low velocity	<10	50-30000	1-200	Transport	Drooping weight
Moderate velocity	50-200	1-200	1-4000	Transport	Cannon, Hopkinson bars.
High velocity	200-500	5-500	100-20000	Transport	Cannon, Hopkinson bars.
Ballistic	200-600	5-20	100-500	military protection	Shooting range, cannon.
very high velocity	1000-5000	0.001	About.100	Aerospace	Cannon.

These levels of velocity presented in the table 1 are the levels found in different studies. Considering the high velocity impact, most publications focus on the ballistic case, which can be considered as a sub-domain of high velocity impacts [19]. It is characterized by penetration into the component or its perforation, accompanied by fiber breaks. So, the process of penetration (fig.3) starts by the shear of the fiber followed by tensile fiber failure and ends with the delamination [20]. This scenario may explained by the speed of the projectile. At the beginning of the impact when the

projectile velocity is still very high the delaminations do not have time to propagate and leading to very localized damage. So, from the figure 3, it can be seen clearly that as the projectile gradually decelerates, the delaminated area gradually increases in the thickness of the specimen [21].

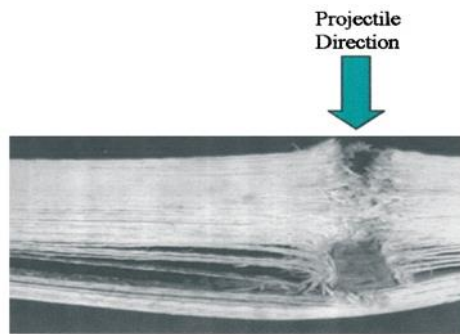


Figure 3 Failure modes in ballistically penetrated laminates [19].

Midway between the low and high velocity categories is the category of impacts at moderate velocity or so-called intermediate. Finally, the category of low velocity impact represents the more difficult one to study due to the invisible damages produced after the impact event which can reduce drastically the performances of material [22]. Otherwise, Garnier [23] represented in his work another point of view of Abrate [20], which considers that all dynamic stresses less than 100 (m/s) are considered as low velocity impacts.

Therefore, the low velocity impact is chosen to be studied in this work. So, it's necessary to understand the impact phenomenon and the damage mechanisms of the chosen category.

2.2. The damage mechanisms of a low velocity and low energy impact

The heterogeneity and the anisotropic nature of the composite materials involve many forms of degradations like: matrix cracking, delamination and fiber breakage [24]. These last can developed inside, the material thickness without any perception on the impacted side. Each failure mechanism absorbs a certain proportion of the energy and was responsible for the deceleration of the energy and then the deceleration of the projectile.

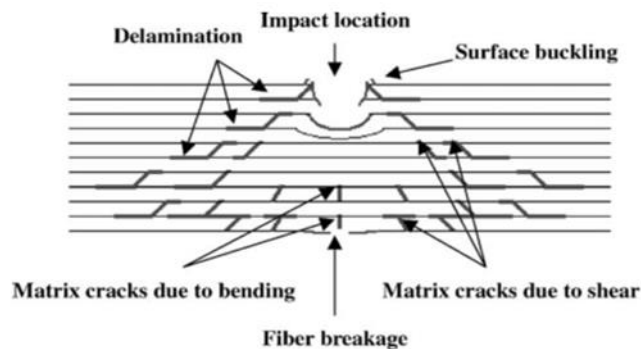


Figure 4 Schematic representation shows typical modes of damage in composite laminates [25].

The typical form of internal impact damage to laminated composites is conical in the thickness, with the damaged area growing from the front to the back as shown in the figure 4. The degradation start with the matrix crack, which is separated into two types: tensile cracks (fig.5.a) and shear cracks (fig.5.b).

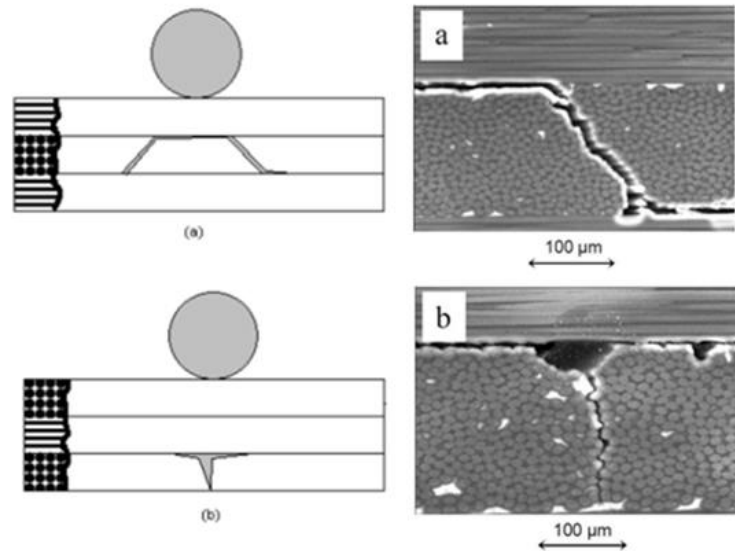


Figure 5 (a) tensile crack, (b) shear crack. [17, 26]

These different cracks will then cause the second damage which is the delamination initiation at the folds interfaces. These delaminations can also develop during the impact and aligned according to the direction of the fibers (fig 6) [25, 27 and 28]. Then, matrix cracking plays a very important role in the appearance of delaminations. Generally, the delamination cannot be occurring without the presence of matrix crack.

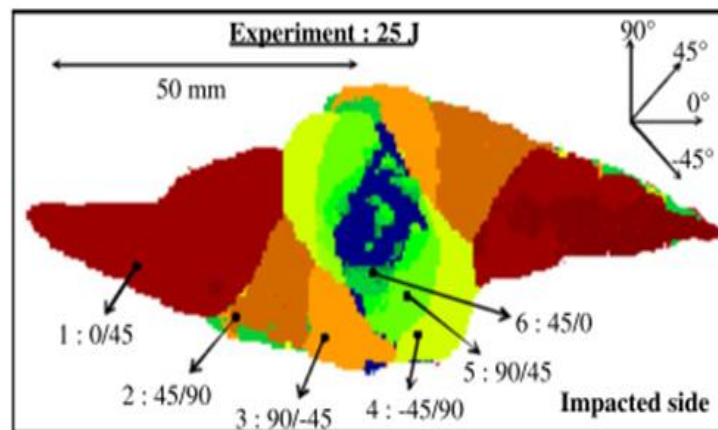


Figure 6 C-Scan cartography representing a focus on delaminated area for impacted composite obtained [29].

Furthermore, different studies prove that the interface delaminations may be the most critical and insidious failure [30]. This mechanism is characterized by a detachment or decohesion between the folds of the laminate. Note that these delaminations appear in the presence of the cross folds. It can also be said that the delamination is considered as a crack between two folds, which can be classified according to three modes of propagation (mode I: normal, mode II: transverse and mode III: shear).

Finally, after the matrix cracking and the delamination the breaking of the fibres occurs. This breakage appears when the bending of the plate generates a traction zone in its opposite part of the impact. Thus, when the fibres located in this zone undergo a stress higher than their tensile strength, they break. They are mainly located under the impactor in the regions where matrix cracks and delaminations are observed.

For all these reasons mentioned before, the modelling and simulation offers the solution. They represent a strong capability to predict the structural performance and the damage resistance of laminated structures subjected to impact. So, in the next part of this article we focus on the finite element calculations.

3. Damage modelling onset and evolution

Since the 1970s, finite element methods have known an important development. Such as, the remarkable evolution of impact analysis methods, which went from a simple analytical model (spring mass model at a 1D) to high-fidelity finite element approaches (Fiber-matrix model in 3D). These methods offer the possibility of predicting the onset and the propagation of damage.

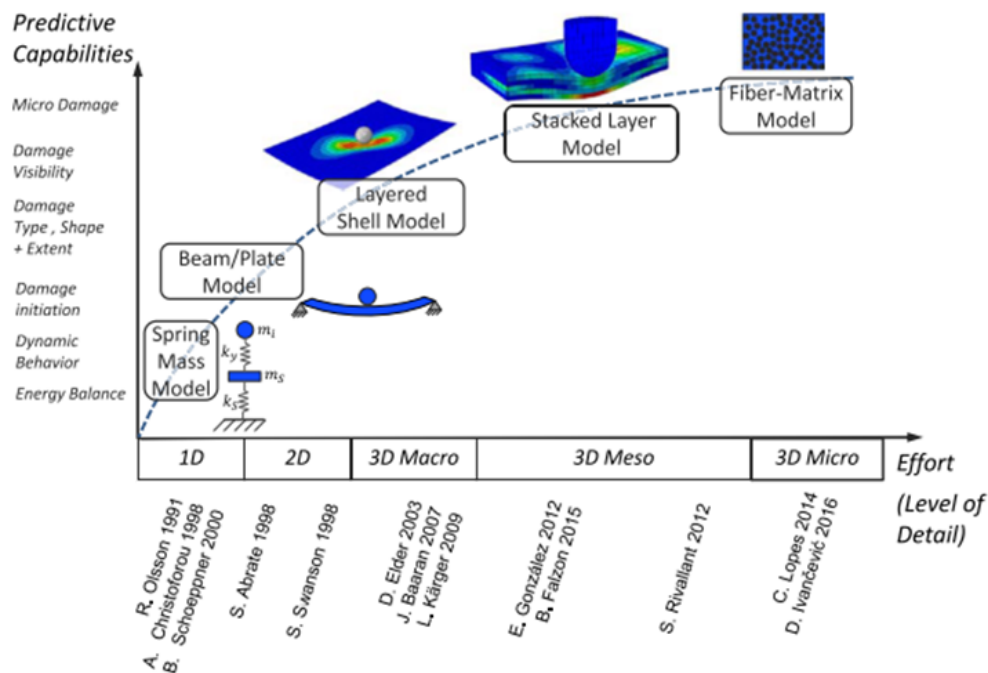


Figure 7 Summary of impact analysis methods. [31]

Several numerical models have been developed in the literature for simulating the progressive damage in laminated composite such as transverse cracking, delamination and fiber breakage. As it has been reported before that the damages are classified according to two categories: intra-laminar and inter-laminar damage. So it is necessary for modelling the onset and the propagation of each category.

3.1. Intra-laminar damage

3.1.1. Damage criteria

The subject is to predict the damage behaviors of composite at low velocity. For this reason the failure criteria are considered as conditions for prediction of the occurrence of material damage. Mathematically, it refers to equations that predict the states of stress and strain at the onset stage of damage. Several models have been proposed to simulate the initiation criteria, such as S. W. Tsai and E. M. Wu [32], C. T. Sun et al. [33] and A. Puck and H. Schürmann [12]. Murugesan and Rajamohan [34], review the latest developments in the investigation of progressive ply failure of laminated composite structures in their work.

The most commonly used initiation criterion is the Hashin & Rotem criterion [11, 35]. It is used to predict four failure criteria in the matrix and fiber, under both tension and compression modes:

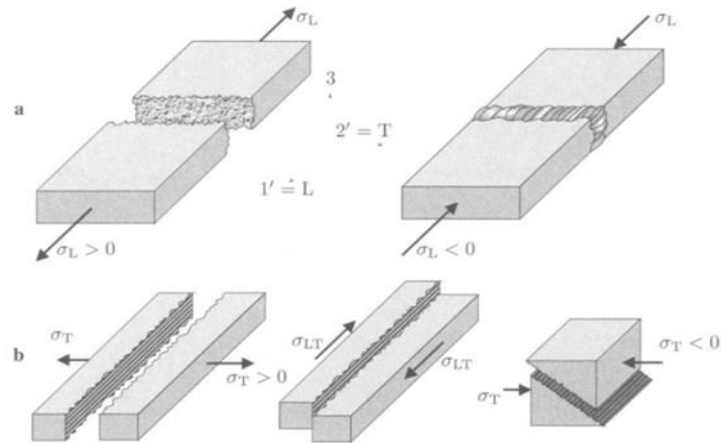


Figure 8 Failure mechanisms, a) Fiber tension fracture $\hat{\sigma}_{11} = \sigma_L \geq 0$, Fiber compression fracture $\hat{\sigma}_{11} = \sigma_L < 0$ (micro-buckling); b) matrix tension fracture $\hat{\sigma}_{22} = \sigma_T \geq 0$, matrix shearing fracture $\sigma_{LT} = \hat{\sigma}_{12}$ and matrix compression fracture $\hat{\sigma}_{22} = \sigma_T \leq 0$. [36]

Fiber tension ($\hat{\sigma}_{11} \geq 0$):

$$F_{ft} = \left(\frac{\hat{\sigma}_{11}}{X^T}\right)^2 + \alpha \left(\frac{\hat{\sigma}_{12}}{S^L}\right)^2 = 1$$

Fiber compression ($\hat{\sigma}_{11} < 0$):

$$F_{fc} = \left(\frac{\hat{\sigma}_{11}}{X^C}\right)^2 = 1$$

Matrix tension ($\hat{\sigma}_{22} \geq 0$):

$$F_{mt} = \left(\frac{\hat{\sigma}_{22}}{Y^T}\right)^2 + \left(\frac{\hat{\sigma}_{12}}{S^L}\right)^2 = 1$$

Matrix compression ($\hat{\sigma}_{22} < 0$):

$$F_{mc} = \left(\frac{\hat{\sigma}_{22}}{2S^T}\right)^2 + \left[\left(\frac{Y^C}{2S^T}\right)^2 - 1\right] \frac{\hat{\sigma}_{22}}{Y^C} + \left(\frac{\hat{\sigma}_{12}}{S^L}\right)^2 = 1$$

Where $\hat{\sigma}_{ij}$ represent the components of the effective stress tensor ($\hat{\sigma} = d\sigma$, with σ is the nominal stress and d the damage operator); X^T and X^C correspond to the tensile and the compressive strengths in the fiber direction; Y^T and Y^C indicate the tensile and compressive strengths in the matrix direction; S^T and S^L indicate the longitudinal and transverse shear strengths.

α , represent the coefficient of Rotem, which determines the contribution of the shear stress to the fiber tensile initiation criterion. In 1973 Hashin and Rotem propose a model based on setting $\alpha = 0$ and $S^T = 0.5 Y^C$ or in 1980 Hashin propose a model which takes $\alpha=1$. [23]

Y. Shi et al. [37], used the Hashin criterion to estimate the fibre and tensile matrix damage initiation, while they use the model developed by Puck and Shurmann to model the matrix compressive failure. Because they considered that the Hashin failure criterion cannot accurately predict the matrix compressive failure initiation. Otherwise, C. Zhang et al. [38], use just the Hashin criterion for predicting the four failure initiation modes for each layer.

3.1.2. Damage evolution

Once any of the damage initiation criteria is satisfied, further loading will cause degradation of material stiffness coefficients. So, a linear damage evolution law will be used after damage appeared in the composite material.

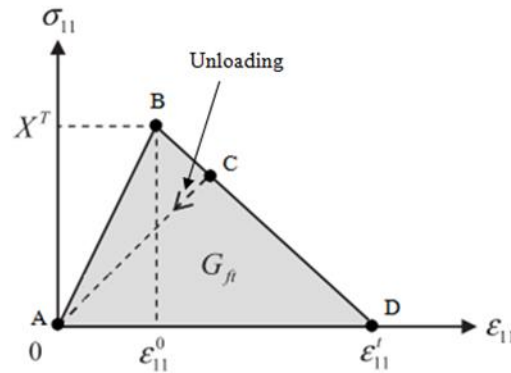


Figure 9 The evolution law of fiber tensile damage.

The figure 9 represents the progressive damage bilinear model. It is composed of a first ascending portion translating the reversibility from A to B (small loading) the material is undamaged before B. Once the permissible intra-laminar stress is reached (at the point B the initiation of damage start ($d=0$)), the stiffness of the interface are degraded until rupture of the contact and thus propagation of damage from B to D. This second portion is called the evolution law. As the load increases, the energy starts to dissipate by unloading in the region B–D. At point C the critical fracture energy is dissipated, where the area under the bi-linear graph is equal to the material fracture toughness G_{ft} , the crack deemed to be formed. In this case the point unloads elastically towards the origin with a reduced stiffness. Reloading will follow this path again until it reaches point C and then proceed until complete failure at point D ($d=1$).

d , represent the damage indicator evolving from 0 to 1. It monitors the evolution of damage for each mode in fiber and matrix which can be illustrated in the form:

$$d_i = \frac{\varepsilon_{11}^t(\varepsilon_{11} - \varepsilon_{11}^0)}{\varepsilon_{11}(\varepsilon_{11}^t - \varepsilon_{11}^0)}; \varepsilon_{11}^0 \leq \varepsilon_{11} \leq \varepsilon_{11}^t \quad i \in (fc, ft, mc, mt)$$

Where,

ε_{11}^0 , represents the initial normal strain corresponding to the failure initiation strain either in tension or compression;

ε_{11}^t , correspond to the maximum strain when the stresses are equal to zero and fiber (or matrix) is completely damaged in tension or compression;

G_{ft} , is fracture energy.

3.2. Inter-laminar damage

To predicting delamination two promising methods are available: virtual crack closure technique (VCCT) and cohesive zone methods (CZM). The VCCT was proposed by Rybicki and Kannien [39]. Ronald Krueger [40] was overview it in his work. This method is based on the hypothesis of a pre-existing crack in the material and on the assumption that the energy released during delamination propagation equals to the energy needed to close the crack back to its original position. However the VCCT method represents some difficulties in the usage as cited in several works. To overcome the failures of the preceding method the researchers use the cohesive zone model such as its found in the works of A. Turon et al.[41], A. Riccio et al.[42] and O. T. Topac et al.[43]...etc.

The cohesive zone models have firstly proposed by Dugdale [44] and Barenblatt [45] and developed after by several authors, which are summarized in the work of Vandellos [46]. It has the advantage of being able to describe both the initiation (by the use of strength-based criteria) and the propagation of delamination (using the fracture mechanics energy criteria) without a priori hypothesis about the crack. Thus, the CZM is based on the traction-separation law, which governs the separation displacement of the nodes (initially superimposed) on two adjacent surfaces.

3.2.1. Damage criterion

At low velocity the dominate failure mode in the composite laminate is the inter-laminar damage which is called delamination. So, like it mentioned before the use of the cohesive element help to capture the onset and propagation of delamination between layers of composite under the mixed-modes loading condition.

The initiation of delamination can be predicted by the quadratic failure criterion [47, 48] using cohesive elements. So, the damage is assumed to initiate when the function presented below reaches one:

$$\left(\frac{\langle \tau_3 \rangle}{N}\right)^2 + \left(\frac{\tau_2}{S}\right)^2 + \left(\frac{\tau_1}{T}\right)^2 = 1;$$

Which τ_2 and τ_1 are the inter-laminar shear stress, τ_3 is the inter-laminar normal stress, and S, T and N are the inter-laminar strength allowable.

Using the penalty stiffness the traction-relative displacement law can be written as:

$$\tau = \begin{pmatrix} \tau_3 \\ \tau_2 \\ \tau_1 \end{pmatrix} = \begin{bmatrix} k_3 & & \\ & k_2 & \\ & & k_1 \end{bmatrix} \begin{pmatrix} \delta_3 \\ \delta_2 \\ \delta_1 \end{pmatrix};$$

Where 2, 1 and 3 denote the three orthogonal directions; 3 denote the trough-thickness direction and correspond to the mode I failure; the 2 and 1 directions correspond to the Mode II and III failures (the shear failures parallel and transverse to the fiber direction, respectively); τ_3 is the out-of-plane normal stress; τ_2 and τ_1 are the transverse shear stresses; $\delta_3, \delta_2, \delta_1$ and k_3, k_2, k_1 are the corresponding relative displacements and penalty stiffnesses, respectively.

The penalty stiffnesses are defined as:

$$k_i = \begin{cases} k_i^0 & \delta_i \leq \delta_i^0 \\ (1 - d_i)k_i^0 & \delta_i^0 \leq \delta_i \leq \delta_i^f \\ 0 & \delta_i \geq \delta_i^f \end{cases} ; \quad i = 3,2,1$$

k_i^0 , indicate the initial penalty stiffness; δ_i^0 and δ_i^f correspond to the relative displacement of each single mode loading at delamination initiation and the point where delamination is completely formed; d_i is the damage operator.

3.3. Damage evolution

As previously mentioned, once the damage initiation law is reached the material stiffness is gradually degraded. For monitoring the damage evolution in a linear reduction process the damage variable d was used, which range from the value of 0 (undamaged interface) to the value of 1 (complete decohesion of the interface).

$$d_i = \frac{\delta_i^f (\delta_i - \delta_i^0)}{\delta_i (\delta_i^f - \delta_i^0)}$$

In order to describe the evolution of damage under mixed modes separations across the interface, effective separation δ_m is introduced:

$$\delta_m = \sqrt{\langle \delta_3 \rangle + \delta_1 + \delta_2}$$

Where $\delta_3, \delta_1, \delta_2$ are the interfacial separations in the normal and two tangential directions, respectively. With $\langle \cdot \rangle = (\cdot + |\cdot|)/2$, represent the Macaulay operator.

The damage evolution in this case meaning in the inter-laminar damage is similar whit the law discussed above of intra-laminar damage. So it can be seen clearly in the figure 10 that before delamination appeared ($\delta_i < \delta_i^0$), the interaction was considered to have a linear behavior.

When the damage criterion was satisfied ($\delta_i = \delta_i^0$; $d = 0$), the cohesive stiffness degrades linearly up to the complete decohesion of the interface ($\delta_i = \delta_i^f$; $d = 1$).

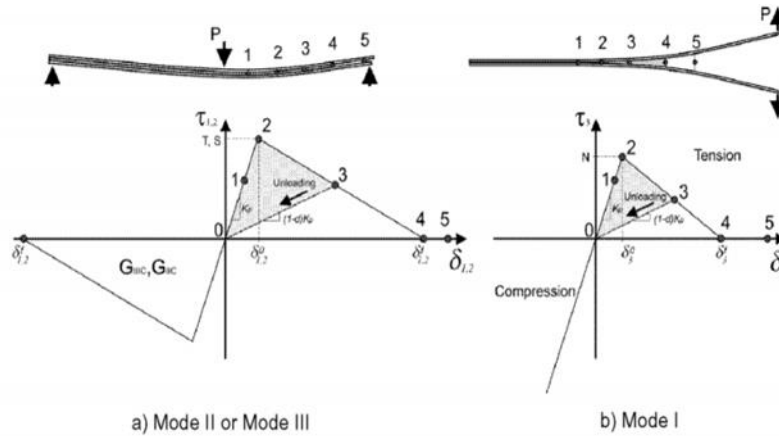


Figure 10 Traction-separation law for cohesive material [48].

Several propagation criteria have been proposed in the literature for laminated carbon/epoxy to model delamination propagation under mixed-mode loading. Among all of them we found the power law criteria [49] and B-K the most useful. This criterion allows calculating the critical threshold of propagation as a function of the mixed modes.

The propagation of delamination occurs when the energy restitution rate G reaches the critical threshold G_C (fracture energy of delamination with mixed modes, i.e. $G_C = G_I + G_{II} + G_{III}$):

$$G \geq G_C$$

The general form of the power law is:

$$\left(\frac{G_I}{G_{IC}}\right)^2 + \left(\frac{G_{II}}{G_{IIC}}\right)^2 + \left(\frac{G_{III}}{G_{IIIC}}\right)^2 = 1;$$

Where G_I, G_{II}, G_{III} represent the energy release rate of delamination in mode I, II and III, respectively. G_{IC}, G_{IIC} and G_{IIIC} are the critical fracture energies required to cause failure in mode I, II and III, respectively.

More recently, Benzeggagh et al. [50] have also proposed a B-K propagation law that expresses in the absence of mode III solicitation as follows.

$$G_C = G_{IC} + (G_{IIC} - G_{IC}) \left(\frac{G_{II}}{G_I + G_{II}}\right)^\eta;$$

This law was used to model the complete failure when the initial criteria are satisfied.

Where, η represent the B-K power law parameter to be determined experimentally. Y. Shi et al [37] obtained this factor experimentally $\eta = 1,45$.

S. Xu and P. Chen [51] applied in their work the power law with the cohesive element to estimate the initiation and evolution of the delamination. For S. Wang et al. [4] and J. Liu et al. [52] they use the Hashin failure criteria and Yeh delamination failure criteria to simulate the damages in their studies.

4. Finite element modelling of low velocity impact

To perform the finite element analysis different commercial code was used such as ABAQUS, LS-Dyna among others. They are used with the aim to simulate the low velocity impact in order to predict the behavior of the composite. In the following, we try to summarize some works which use these codes in their model.

Numerous works implement their model in ABAQUS/Explicit or ABAQUS/Standard finite element package through the VUMAT or UMAT user subroutines. Zhang et al. [38] have modelling into the FE code via ABAQUS/EXPLICIT user subroutine VUMAT together with the cohesive element for modelling the inter-laminar damage and Hashin criteria for

the intra-laminar one. The numerical results obtained were validated by experimental data in terms of impact energy-time, force-time and force-displacement curves, which verifies the efficiency of the proposed finite element model.

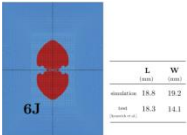
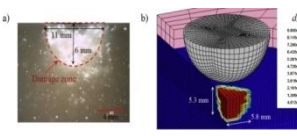
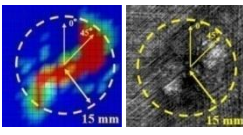
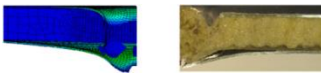
Likewise there are many authors implements the inter-laminar and the intra-laminar damage in the same package illustrated before (such as M. Schwab and H. E. Pettermann[53], H. Singh et al. [54], P. F. Liu et al. [55]...etc.). But, just the validation of their results which change from an author to the other, for example: Feng et al, [13] and Y. Shi et al, [37] validates their results via a non destructive technique X-ray radiography. Long et al. [56] and Lou et al. [57] use another non-destructive technique which is the ultrasound for validating their results. Li et al. [58] have compared the finite element results with those of the non-destructive techniques X-ray and ultrasound, good agreement was found. Topac et al. [43] have validated the numerical model using the real-time experimental observations. And then Pagliarulo et al. [59], have compared different non-destructive techniques (ultrasound, thermography and holography) with theoretical simulation of the expected delamination. The destructive technique (DT) was used to confirm the results.

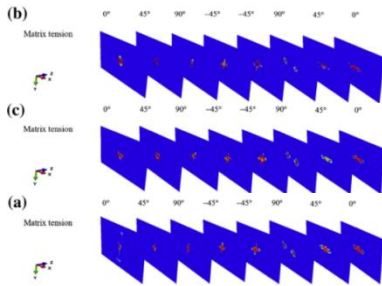
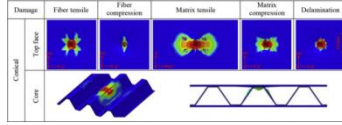
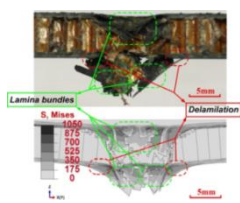
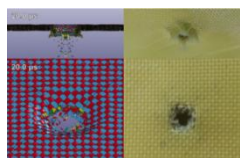
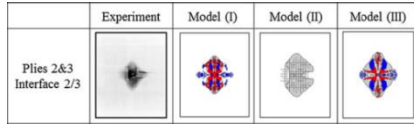
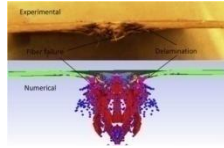
In other hand, Panettieri et al [60], R. S. Kumar [61], J. Zhang and X. Zhang [62] and A. Kusun et al. [63] implement the composite material as an UMAT subroutine in ABAQUS software.

Other authors have predicted the low velocity impact damage through LS-Dyna such as: K.-H. Jung et al.[64], O. Shor and R. Vaziri[65], K. R. Jagtap et al. [66] and P. Rawat et al. [67]. Ginzburg et al. [68] have validated the numerical model experimentally using the C-scan and the tomography CT.

Finally, there was numerous work achieved in the numerical simulation effectuated on several types of materials using different codes. So, some of these different study is presented in the table below.

Table 2 Numerical impact studies

Authors	Damage model	Code	Materials	Impact regime	Results
H. Singh and P. Mahajan [69]	-Hashin -CZM	Abaqus/ Explicit	Graphite/epoxy laminate: [0 ₂ /90 ₂ /0 ₂ /90 ₂ /0 ₂] _s	Low-velocity	 Predicted delaminated area
G. Morada et al. [70]	-CDM -CZM	LS-Dyna	Sandwich: ATH/epoxy core with face-sheets	Low-velocity	 Damage zone at impact energy of 40J: a) experimental observation, b) numerical result.
K.-H. Jung et al. [64]	-CDM -CZM	LS-Dyna	Glass fiber-reinforced polypropylene: [45/0/-45/90] _{2s}	Low-velocity	 Comparison of interlaminar delamination: numerical (LS-Dyna) and experimental C-scan
Z. Asaee and F. Taheri [71]	-Hashin & Puck -CZM	Abaqus/ Explicit	3D fiberglass fabric (3DFGF)	Low-velocity	 Comparison of the through-thickness failure patterns obtained through FE-simulations (left) and experiments (right) (unchanged)

P. F. Liu et al. [55]	-Puck, Hashin and Chang-Chang -CZM	Abaqus/Explicit	Composite laminates: [0 ₂ /45 ₂ /90 ₂ /-45 ₂] _s [90 ₂ /0 ₂ /-45 ₂ /-45 ₂] _s	Low-velocity	 <p>Matrix tension using (a) Puck criteria, (b) Hashin criteria and (c) Chang-Chang criteria</p>
J. Liu et al. [52]	-Hashin -Yeh delamination	Abaqus/Explicit	Corrugated sandwich structures core	Low-velocity	 <p>Predicted impact damage</p>
Y. Chen et al. [72]	-Hashin -CZM	Abaqus/CAE	sandwich structures with a honeycomb core	Low-velocity	 <p>Comparison of damage behaviours between the experimental and numerical calculation</p>
Y. Park et al. [73]	Yarn model	LS-Dyna	STF impregnated Kevlar fabric	High-velocity	 <p>Impact penetration hole formation comparison between the numerical and experimental results for 5 layer STF impregnated Kevlar</p>
R. Higuchi et al. [74]	-CDM -CZM	Abaqus/Explicit	Composite laminate (carbon fiber reinforced plastic): [0/90] _{4s}	High-velocity	 <p>Comparison of experiment and predicted internal damage</p>
M. M. Ansari et al. [75]	Developed Hashin's failure	Autodyn hydro	composite laminate reinforced with unidirectional glass fiber: [0°/90°] _s	Balistic	 <p>view of damage in the composite target plate</p>

5. Conclusion

Several numerical models are overviewed in this work. These models provide the capability to simulate the states of stress and strain at the onset and evolution for the both categories of damages: intra-laminar and inter-laminar. From this study, we conclude that the HASHIN criterion remains as the most used for the initiation criterion prediction in the intra-laminar damage. Thus, for the inter-laminar damage prediction the cohesive zone model represents the preferred one. Then, for the propagation criterion the B-K criterion was the most useful.

Compliance with ethical standards

Acknowledgment

The authors gratefully acknowledge the Dr. Abouelanouar Bouchra of the University of Mohammed I for encouragements.

Disclosure of conflict of interest

The authors declare that they have no conflict of interest.

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How to cite this article

Khathyri F, ElkiheL B and Delaunois F. (2019). Review of damages prediction in a composite material at low velocity impact. *Global Journal of Engineering and Technology Advances*, 1(1), 27-42.
